Friday, 2/23/2007 8:31:48 AM Kim Johnston User: **Process Sheet** : SEAT TRACK **Drawing Name** : CU-DAR001 Dart Helicopters Services Customer Job Number : 30887 **Estimate Number** : 10080 : D3033144 Part Number JIA P.O. Number - D3033 REV. A1 : 2/23/2007 S.O. No. : WIN **Drawing Number** This Issue : N/A Project Number Prsht Rev. : NIA PURCHASED PARTS First Issue Drawing Revision : 30209 Material Previous Run : 3/12/2007 Each Due Date Written By Checked & Approved By New issue KJ/RF : Est: A 05.08.25 Comment **Additional Product** Job Number: Description: Machine Or Operation: Seq. #: **PURCHASING** 1.0 PG c. 207/02/26 Comment: PURCHASING Issue P/0: 3/72 Possible supplier: -Ancra P/N 40456-11-144 3 tracks -Brownline P/N 20276-144-0-0 Description: Medium duty seat track All dimensions are in inches Tolerances are per Dart QSI 018 unless otherwise noted Material release note required SEAT TRACKS 2.0 4045611144 Comment: Qty.: 24.0000 Each(s) 1.0000 Each(s)/Unit Total: SEAT TRACK PACKAGING RESOURCE #1 3.0 PACKAGING 1 Comment: PACKAGING RESOURCE #1 Recieive & Inspect for Transit Damage Ensure Material Release Note is attached 4.0 QC6 13 Comment: DIMENSIONAL CHECK PACKAGING 1 PACKAGING RESOURCE # 5.0 Comment: PACKAGING RESOURCE #1 Identify and Stock Location:

## **Dart Aerospace Ltd**

W/O: WORK ORDER CHANGES								
DATE	STEP	PROCEDURE CHANGE B				Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No:	_ PAR #:	Fault Category:	NCR: Yes No	DQA: 🔂	Date: <u>07/63/2</u>
			QA: N/C C	losed:	Date:

NCR: WORK ORDER NON-CONFORMANCE (NCR)							
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NOTE: Date & initial all entries

Date:

Friday, 2/23/2007 8:31:48 AM

User:

Kim Johnston

**Process Sheet** 

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SEAT TRACK

Part Number: D3033144

Job Number: 30887

Seq. #:

Job Completion

Job Number:

Machine Or Operation:

Description:

6.0

QC21



Comment: FINAL INSPECTION/W/O RELEASE

FINAL INSPECTION/W/O RELEASE



1.03.23

## **Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES										
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector					
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Part No:	PAR #:	Fault Category:	NCR: Yes No	DQA:	Date:
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NCR: WORK ORDER NON-CONFORMANCE (NCR)							
	Description of NC	Corrective Action Section B					A
STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	Approval QC Inspector
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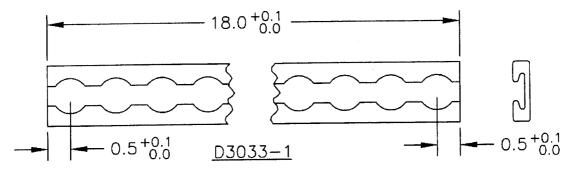
NOTE: Date & initial all entries

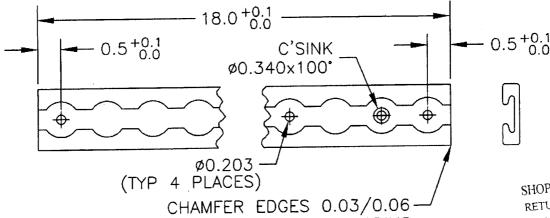




DRAWN BY DESIGN DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA REV. A DRAWING NO. CHECKED APPROVED / D3033 SHEET 1 OF 1 SCALE TITLE DATE SEAT TRACK 1:2 01.05.18 **NEW ISSUE** 01.05.18 03.08,25 NOTE I MODIFIED

# SPECIFICATI





AT 45° OR EQUIV. RADIUS (BOTH ENDS) D3033-3

(CAN MAKE FROM D3033-1)

SHOP COPY RETURN TO ENGINEERING UNCONTROLLED COPY SUBJECT TO AMENDMENT

WITHOUT NOTICE

### D3033-1 & D3033-3

1) MAKE FROM:

ANCRA, P/N 40456-11-144 OR BROWNLINE, P/N 20276-144-0-0]D3033-144

- 2) DESCRIPTION: MEDIUM DUTY SEAT TRACK
- 3) FINISH: ACID ETCH & ALODINE PER DART QSI 005 4.1
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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# INTERNATIONAL

Shipper's Letter of Instructions

 محدد سيريد بالمحدد	 بضحم منعظ

TRACKING NUMBER

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26. IF INCLUDED IN FIELD 20 INDICATE AMOUNT: (SI COMPRIS DANS LE TOTAL A LA ZONE 20, PRECISER)

- (i) TRANSPORTATION CHARGES, EXPENSE
  AND INSURANCE FROM THE PLACE OF
  DIRECT SHIPMENT TO CANADA.
  LES TRAIS DE TRNSPORT, DEPENSES
  ET ASSURANCES A PARTIR DU POINT
  D'EXPEDITION DIRECTE VERS LE CANADA
- (ii) COSTS FOR CONSTRUCTION, ERECTION AND ASSEMBLY INCURRED AFTER IMPORTATION INTO CANADA.
  LES COUTS DE CONSTRUCTION, D'ERECTION ET D'ASSEMBLAGE APRES IMPORTATION AU CANADA.
- (iii) EXPORT PACKING. (LE COUT DE L'EMBA-LLAGE D'EXPORTATION).

27. IF NOT INCLUDED IN FIELD 20 INDICATE AMOUNT: (SI NON COMPRIS DANS LE TOTAL A LA ZONE 20, PRECISER):

- (i) TRANSPORTATION CHARGES, EXPENSE
  AND INSURANCE TO THE PLACE OF DIECT SHIPMENT TO CANADA.
  LES FRAISDE TRANSPORT, DEPENSES
  ET ASSURANCES JUSQU AU POINT
  D'EXPEDITION DIRECT VERE LE CANADA
- (ii) AMOUNTS FOR COMMISSIONS OTHER THAN BUYING COMMISSIONS.
  LES COMMISSIONS AUYTRES QUE CEL-LES VERSEES PUOR L'ACHAT.
- (iii) EXPORT PACKING. (LE COUT L'EMBAL-LAGE D'EXPORTATION).

- 28. CHECK (IF APPLICABLE): COCHER (S'IL Y A LIEU):
  - (i) ROYALTY PAYMENTS OR SUB-SEQUENT PROCEEDS ARE PAID OR PAYABLE BY THE PURCHASER. (DES REDEVANCES OU PRODUIT ONT ETE OU SERONT VERSES PAR L'ACHETEUR).
  - \_ (ii) THE PURCHASER HAS SUPPLIED GOODS OR SERVICES FOR USE IN THE PRODUCTION OF THESE GOODS. (L'ACHETEUR A FOURNI DES MARCHANDISES OU DES SERVICES DES MARCHANDISES).

NORTH AMERCAN TRADE AGR	EEMENT					
1. EXPORTER NAME AND ADR AVIO-DIEPEN INC. 561 AIRPORT SOUTH PARKWAY ATLANTA GA. 30349			FROM	KET PERIOD (DD/MN: : FICATE OF ORIGINT		HRU 1-1-08
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4. IMPORTER ADDRESS ACTRON MFG. INC. 1841 RAILRAOD STREET CORONA, CA						
PART	(6) H.S. TARIFF	(7) PREFE CRITERIO		(8) PRODUCER	(9) NET COST	(10) COUNTRY OF ORIGIN
40456-11-144 SEAT TRACK 144	8302.30			ACTRON MFG. INC.	316.41	U.S.A.
PROVING SUCH MATERIAL OMISS  I AGREE TO MAIN CERTIFICATE, AN CHANGES THAR THE GOODS ORIC ORIGIN REQUIRE AND UNLESS SPE PROCESSING OR THIS CERTIFICAT	REPRESENTATION SIONS MADE ON OF ITAIN AND PRESEN ID TO INFORM IN W WOULD AFFECT TI SINATED IN THE TE MENTS SPECIFIED ECIFICALLY EXEMP ASSEMBLY OUTS	NS. I UND R IN CONNI NT UPON R VRITING, AI HE ACCUR. ERRITORY ( ) FOR THES PTED IN AR IDE THE TE	ERSTAND ECTION WI EQUEST, I L PERSOI ACY OR VA DD ONE OI E GOODS TICLE 411 ERRITORIE	ACCURATE AND I THAT I AM LIABLE TH THIS DOCUMENT DOCUMENTATION NI NS TO WHOM THIS CE ALIDITY OF THIS CEI R MORE OF THE PAI IN THE NORTH AME OR ANNEX 401, THE S OF THE PARTIES. NG ATTACHMENTS.	FOR ANY FALS  CECESSARY TO SUSERTIFICATE WAS  RTIFICATE.  RTIES, AND COMP	PPORT THIS GIVEN OF ANY PLY WITH THE DE AGREEMENT,
12. AUTHORIZED SIGNATURE:	artu			: AVIO-DIEPEN INC.		
NAME: MARY FOX-MARTIN		•	TITLE: SH	IPPING DEPT.		
DATE: 02-26-07		ſ	TELEPHON 770-996-64			



AVIO-DIEPEN INC.

361 AIRPORT SOUTH PARKWAY, SUITE 500

ATLANTA, GEORGIA 30349

INITED STATES

FAX: +1-770-996-8430

SITA: HAGMETX

-Consignee-

EXPORT INVOICE -----

Number : 329754

Date : 2007-02-26

Contact: Shirlene Murphy

Phone: +1-770-996-6430

-Sold to-

DART AEROSPACE, LTD. 1270 ABERDEEN STREET

HAWKESBURY, ONTARIO KAA 1K7

CANADA

-Ship to-

CANADA

DART AEROSPACE LTD.

DART AEROSPACE LTD.

1270 ABERDEEN STREET

1270 ABERDEEN STREET

HAWKSBURY ONTARIO KGA 1K7

HANKSBURY ONTARIO K6A 1K7

CANADA

Attn : PURCHASING Your Ref : P000003172

Your VATNO :

Our VATno : -

Our orderno : 272464/DAR122

Prices : EX WORKS ATLANTA Delivery : EX WORKS ATLANTA Customs : Free -

Transport : BAX GLOBAL

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It. Partno and description Quantity Unit Unit-price Disc% Amount

3.0 EACH 105.47 0.0

001 40456-11-144

SEAT TRACK 144

YOUR ITEM: 1

USD 316.41

Page 1 of 1

This export-invoice is issued for transportation and customs' purposes only.

DO NOT PAY ON THIS INVOICE!

The original invoice will follow shortly.